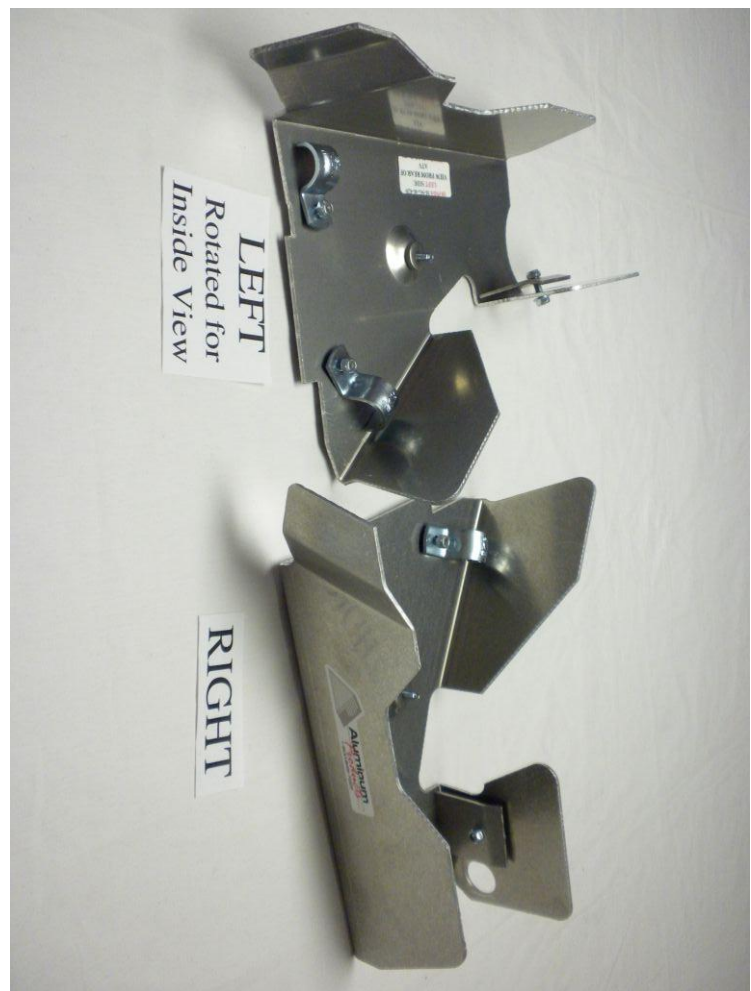


## STIK-GARD REAR



**HONDA RANCHER 420**  
**H-SG-R-420**



NOTE: THE 4 LONGEST BOLT LOCATIONS ARE @ THE DIMPLED HOLE & SQUARE ALUM. WASHER  
Begin by removing the stock plastic guards and the tire/wheel to get access to the A-arm. Carefully study the picture on the right, it shows all the parts in proper position to install the Stik-Gards. Place the spacer washer on the inside over one of the long bolts, place the SG in position and screw the bolt into the A-arm threaded nut hand tight. Install both one-hole clamps as shown using the shortest bolts (there is a large and small one hole clamp, see the picture for the location of the large clamp), tighten the nuts with ratchet only until the SG still moves free. Insert the square washer w/bend up inside the metal channel on the A-arm, the bend will face the aluminum Stik-Gard, install the remaining long bolt and nut hand tight. Tighten the bolts that hold the one hole clamps first, then the bolt that holds the square washer next, then tighten the bottom bolt with the spacer washer. NOTE: It is best to use 1/4 drive ratchet, do not over tighten. Repeat for the opposite side

**DO NOT OVER TIGHTEN!**

**THANK YOU FOR PURCHASING OUR PRODUCT.**  
**ENJOY YOUR RIDE.**

[WWW.ALUMINUMPRODUCTS.COM](http://WWW.ALUMINUMPRODUCTS.COM)

1-800-848-7225